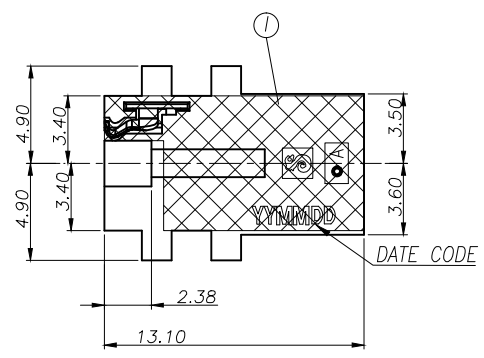
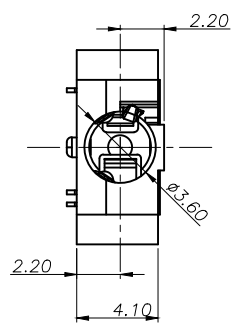
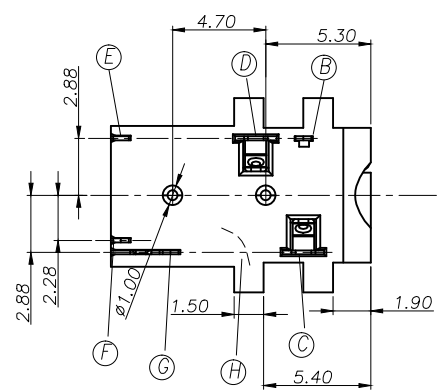
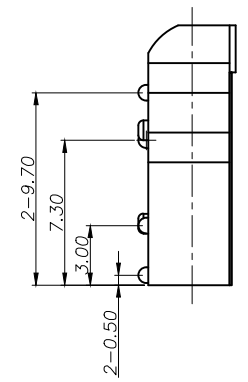
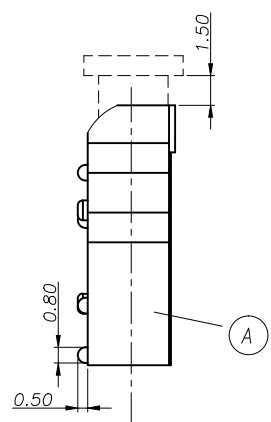
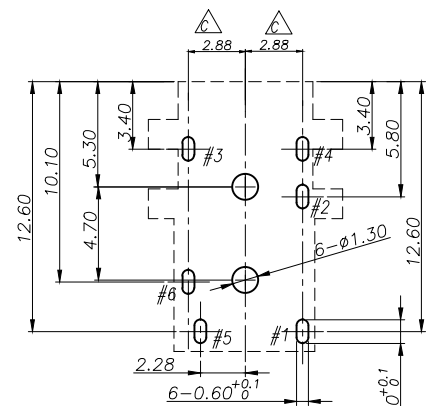


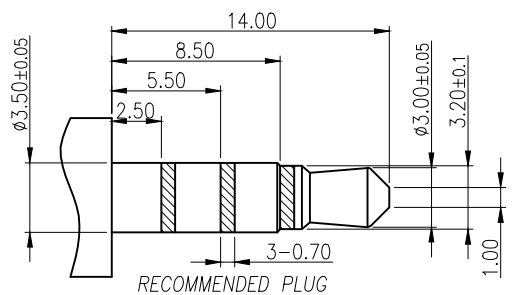
REV.	ECN NO OR DESCRIPTION	REVISED	DATE
A	PDR NO: T130102-10A	ROBIN	2013.06.28
B	ECN NO: S131263	ANDY	2014.04.04
C	ECN NO: S170938-C	JIE-FU	2017.11.13



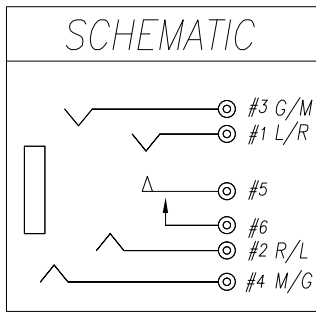
- SPECIFICATIONS:
- INSULATION RESISTANCE BETWEEN ANY ADJACENT OPEN CIRCUIT TERMINAL SHELL NOT BE LESS THAN 100MΩ MEASURED BY 500V DC .
  - CONTACT RESISTANCE: 50mΩ MAX(INITIAL).
  - INSULATION VOLTAGE WITHSTAND:500V AC FOR ONE MINUTE.
  - LIFE TEST: 2,000 CYCLES MIN.
  - INSERTION FORCE: 0.3-3.0Kgf ,
  - WITHDRAWAL FORCE: 0.3-3.0 Kgf,
  - AFTER LIFE TEST, CONTACT RESISTANCE: 100mΩ MAX.
  - AFTER HUMIDITY TEST, INSULATION RESISTANCE: 50MΩ MIN.
  - MARKING: MARK "S" ON TOP OF CONNECTOR.
  - PACKING : TAPE & REEL.
  - TO CONFORM TO SINGATRON HAZARDOUS SUBSTANCE FREE SPEC.
  - HALOGEN FREE PRODUCT IDENTIFICATION MARK ON PRODUCT:
  - HALOGEN FREE PRODUCT IDENTIFICATION LOGO ON PACKAGING:



RECOMMENDED PCB LAYOUT  
TOP VIEW ; TOL.±0.05



RECOMMENDED PLUG  
Ø3.5 4-POLE STANDARD PLUG



I	MYLAR	1	BROWN	N/A
H	SEPARATOR	1	HIGH TEMP.THERMOPLASTIC UL 94V-0	BLACK
G	MAKE TERMINAL	1	PHOSPHOR BRONZE 0.2t	GOLD FLASH ON CONTACT AREA; GOLD FLASH ON SOLDER AREA; ALL OVER 50u" Ni.
F	TRANSFER TERMINAL	1	PHOSPHOR BRONZE 0.2t	
E	TIP SPRING	1	PHOSPHOR BRONZE 0.2t	
D	RING A	1	PHOSPHOR BRONZE 0.2t	GOLD FLASH ON CONTACT AREA; Matte Tin120u" ON SOLDER AREA; ALL OVER 50u" Ni.
C	RING B	1	PHOSPHOR BRONZE 0.2t	
B	EARTH	1	PHOSPHOR BRONZE 0.2t	
A	BODY	1	HIGH TEMP.THERMOPLASTIC UL 94V-0	BLACK
NO	DESCRIPTION	QTY	MATERIAL	PLATING & COLOR

UNLESS OTHERWISE SPECIFIED TOLERANCES		Singatron Enterprise Co., Ltd. 信音企業股份有限公司	
DECIMALS:	ANGLES:	TITLE: Ø3.50 AUDIO JACK	
X :±0.5	X :±2°	DWN	JIE-FU PART NO.2SJ3098-000111F
X.X :±0.3	X.X :±1°	CHKD	BRUCE SCALE 4:1 UNIT: mm
X.XX :±0.2		APVD	LUSSEN SIZE: A3 SHEET:1 OF 1 REV:C
CUSTOMER COPY			